

Mold open limit     Ejector retracted    Interval   Cooling Delay   Hold   Filling   Plast.    Plast.end  
 Mold full close     Nozzle touch    ◀   ◀   ◀   ◀   ▶   ▶

# Z-MOLDING

[ INITIAL ]

## Z-Molding

| Name                 | Select                    | Screen summon |
|----------------------|---------------------------|---------------|
| Flash pattern        | SHARP                     | Z-INJ.        |
| Flash retract vel.   | OFF <small>mm/sec</small> |               |
| V-P switch           | POSITION                  |               |
| Plast.3stg           | OFF <small>mm</small>     | Z-INJ. DET.   |
| Flash setting change | MODE                      |               |
| Fill mode            | SHARP                     |               |
| Hold pres mode       | SHARP                     |               |
| V-P switch pressure  | 0.0 MPa                   | Z-PLST. DET.  |
| Unit retract         | HELD ADVANCED             |               |
| Pres.during delay    | 0.0 MPa                   |               |
| Pull back delay      | OFF                       | MLT. TOGGLE   |
| Remove               | OFF                       |               |
| Plast.operation      | STANDARD                  | EXTENSION     |
| Synchro              | NORMAL                    |               |
| Turning-over         |                           |               |
| Multi toggle         | OFF                       |               |
| -----                | -----                     |               |
| Flash slow down      | UNUSED                    |               |
| PI stage             | UNUSED                    |               |

Standard function    Screen change Zero+STD.

| Name                 | Select | Screen summon |
|----------------------|--------|---------------|
| Ej.during clamp      | OFF    | EJ. DETAIL2   |
| -----                | -----  |               |
| Mold open suspension | OFF    | CLAMP: OPT1   |
| Md. close suspension | OFF    |               |
| Valve gate           | OFF    | TEMP.         |
| -----                | -----  |               |
| Z0                   |        |               |
| Z1                   | ON     |               |
| Z2                   | ON     |               |
| Z3                   | ON     |               |
| Z4                   | ON     |               |
| Z5                   | ON     |               |
| Z15                  |        |               |
| -----                | -----  |               |