

Mold open limit Ejector retracted Interval Cooling Delay Hold Filling Plast. Plast.end
 Mold full close Nozzle touch ◀ ◀ ◀ ◀ ▶ ■

SET UP STANDBY [INITIAL]

Mold open/close pos. [199.89]mm Fill time [0.00]sec Purge count [0]shots
 Mold space [252.1]mm Plast.time [0.00]sec Clamp force [1]kN
 Hold end pos. [0.00]mm Screw pos. [0.00]mm Screw Rev. [0]rpm

Resin change

Screw: 28

Reverse stop: SK CONT.

Nozzle: OPEN

Hold pressure

Time: 1.00 sec

Pres.: 0.0 MPa

Filling

Pos.: 0.00 mm

Vel.: 10.0 mm/sec

Plast.

Pull back

Pos.: 0.00 mm

Back pres.: 0.0 MPa

Rev.: 10 rpm

Mold change

[Mold space remote]

Mold space + α

251.0 + 10.0 mm

Clamp force: 490 kN

Correct: OFF

Monitor For Remain resin: ON 15 min

Lowered Temp switching time: 30 min

Purge mode: AUTO PURGE

No. of shots: ON 30 Shots

Purge plast.alarm time: ON 60.0 sec