



## SE75EV (English Units)

Advanced All-Electric Series



### CLAMP SPECIFICATIONS

Clamping force	U.S. ton	84
Distance between tie-bars	in	16.14 x 16.14
Overall size of platens (H x V)	in	22.83 x 22.83
Open daylight (max.)	in	27.95
Mold space (min.-max.)	in	6.30 - 16.14
Opening stroke (max.)	in	11.81
Mold open/close speed (max.)	in/sec	47.24
Locating ring diameter	in	4.0
Ejector pattern		Center, 7.0 in (5 points)
Ejector stroke	in	3.15
Ejector force	U.S. ton	2.92

### INJECTION SPECIFICATIONS

Plasticizing unit		C110S			C160S			C250M		
Screw diameter	mm	22	25	28	25	28	32	28	32	36
Injection pressure	p.s.i.	39,740	30,748	25,237	39,740	31,618	24,221	41,191	31,473	24,801
Holding pressure	p.s.i.	39,740	30,748	25,237	39,740	31,618	24,221	41,191	31,473	24,801
Injection capacity	in <sup>3</sup>	2.4	3.1	3.9	3.1	3.9	5.1	5.2	6.9	8.7
Injection weight (GPPS)	g	38	49	61	49	61	80	83	108	137
	oz	1.3	1.7	2.2	1.7	2.2	2.8	2.9	3.8	4.8
Plasticizing capacity (max.)	lb/hr	40	57	82	57	82	117	82	117	168
Injection rate	in <sup>3</sup> /sec	11.6	15.0	18.8	12.0	15.0	19.6	13.2	17.1	21.7
Screw stroke	in	4.09			4.09			5.51		
Injection speed (max.)	in/sec	19.69			15.75			13.78		
Screw speed (rpm)	rpm	400								
Heater capacity (5 zones)	KW	3.6	4.2	4.8	4.2	4.8	5.4	6.5	7.5	8.4
Nozzle contact force	U.S. ton	1.6			4.8			4.8		
Inj. unit stroke (penetration)	in	11.81 (1.18)			11.81 (1.18)			11.81 (1.77)		
Hopper capacity	in <sup>3</sup>	915			915			1831		

### MACHINE SPECIFICATIONS

Main breaker capacity	amps	125
Dimensions (L x W x H)	in	165x45x67      165x45x67      165x45x70
Machine weight	U.S. ton	3.3      3.4      3.5

**NOTE:** Specifications subject to change without notice.

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