



SE75D (English Units)

Direct-Drive All-Electric

www.sumitomoPM.com

CLAMP SPECIFICATIONS

Clamping force	U.S. tons	83
Distance between tie-bars	in	16.14 x 14.17
Overall size of platens (H x V)	in	22.83 x 20.87
Open daylight (max.)	in	27.95
Mold space (min.-max.)	in	6.30 - 16.14
Opening stroke (max.)	in	11.81
Mold open/close speed (max.)	in/sec	47.2
Locating ring diameter	in	4.0
Ejector pattern		Center, 7.0 in (5 points)
Ejector stroke	in	3.15
Ejector force	U.S. tons	3.63

INJECTION SPECIFICATIONS

Plasticizing unit		C110S			C160S			C250M		
Screw diameter	mm	22	25	28	25	28	32	28	32	36
Injection pressure	p.s.i.	39,820	30,860	25,310	39,820	31,710	24,320	41,240	31,570	24,890
Holding pressure	p.s.i.	31,850	24,690	20,250	31,850	25,370	19,450	32,990	25,250	19,910
Injection capacity	in ³	2.4	3.1	3.9	3.1	3.9	5.1	5.2	6.9	8.7
Injection weight (GPPS)	g	38	49	61	49	61	80	83	108	137
	oz	1.3	1.7	2.2	1.7	2.2	2.8	2.9	3.8	4.8
Plasticizing capacity (max.)	lb/hr	40	57	81	57	81	117	81	117	167
Injection rate (max.)	in ³ /sec	11.6	15.0	18.8	12.0	15.0	19.6	11.3	14.7	18.6
Screw stroke	in	4.09			4.09			5.51		
Injection speed (max.)	in/sec	19.7			15.7			11.8		
Screw speed (max.)	rpm	400			400			400		
Heater capacity (4 zones)	KW	3.6	4.1	4.6	4.1	4.6	5.1	6.6	7.6	8.5
Nozzle contact force	U.S. tons	1.32			1.32			1.32		
Injection unit stroke (penetration)	in	11.22 (1.18)			11.22 (1.18)			11.81 (1.77)		
Hopper capacity	in ³	915			915			1831		

MACHINE SPECIFICATIONS

Main breaker capacity	amps	125	125	125
Machine dimensions (L x W x H)	in	167 x 42 x 64	167 x 42 x 67	167 x 42 x 70
Machine weight	U.S. tons	3.4	3.5	3.7

NOTE: Specifications subject to change without notice. Machine series photo at top may be different model size.