

Mold open limit Ejector retracted Interval Cooling Delay Hold Filling Plast. Plast.end
 Mold full close Nozzle touch ◀ ◀ ◀ ◀ ▶ ▶

CLAMP **UP** CLAMP:OPT1 **MD** PROTECT [INITIAL]

Mold open/close pos. [199.89]mm Mold opening time [0.00]sec Cycle time [0.0]sec
 Ejector pos. [0.0]mm Mold closing time [0.00]sec Total Ejection time [0.00]sec
 Clamp force [1]kN

Mold open	Open/Close speed	STANDARD			Chg. parag. 3 STAGE	Mold close
	Mold open limit	2nd	1st	Low pres. clamp		
	Pos	200.0	50.0	10.0		
	Vel	10.0	10.0	10.0	Pres. 0	

Interval 5.0 sec	Ejector Mode OFF Ej.count 1 Cnt	Retract Position 0.0 mm Velocity 10.0 % Pressure 20 %	1st Eject Pos. 0.0 2.0 mm Vel. 10.0 10.0 % Pressure 20 %
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